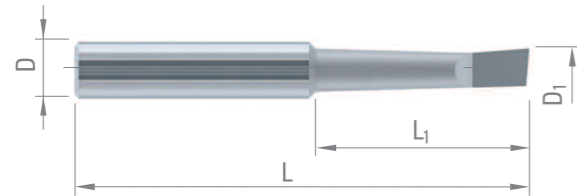
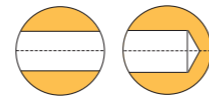
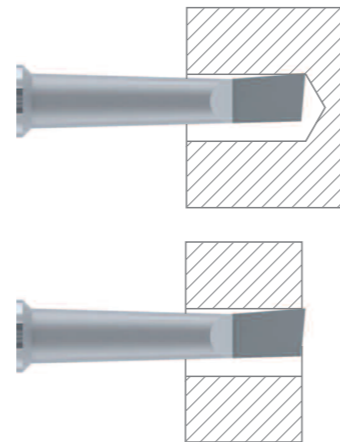


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OUTILS À ALÉSER



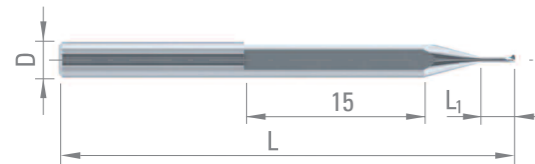
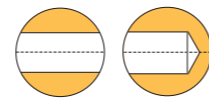
Acier + Pb	Acier > 600MPa	Acier fort. allié	Acier inox aust.	Fontes
Super alliages Ni / Co	Titane, alliage de titane	Alliage Cu Argent Or	Alliage Cu difficile	Alu
Plastique				



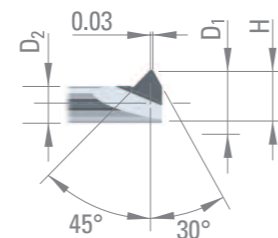
D ₁	L ₁	D _{h6}	L	CARBURE
0.60	3	4	25	53197
0.80	4	4	25	53198
1.00	5	4	25	53199
1.20	6	4	25	53200
1.50	8	4	32	53201
1.80	9	4	32	53202
2.00	10	4	32	53203
2.50	12	4	32	53204
3.00	15	4	32	53205

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OUTILS À ALÉSER ET CHANFREINER



Acier + Pb	Acier > 600MPa	Acier fort. allié	Acier inox aust.	Fontes
Super alliages Ni / Co	Titane, alliage de titane	Alliage Cu Argent Or	Alliage Cu difficile	Alu
Plastique				



D ₁	L ₁	D ₂	H	D _{h6}	L	pour...	CARBURE
0.26	0.84	0.14	0.20	3	38	S 0.30	968880
0.35	1.04	0.21	0.28	3	38	S 0.40	969086
0.44	1.35	0.28	0.36	3	38	S 0.50	969087
0.53	1.66	0.33	0.43	3	38	S 0.60	969088
0.66	2.04	0.36	0.51	3	38	S 0.70	969089
0.75	2.30	0.43	0.58	3	38	S 0.80	969090
0.86	2.72	0.46	0.66	3	38	S 0.90	969091

Alésez et anglez
avec des outils disponibles
de stock

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BURINS À ALÉSER ET ANGLER

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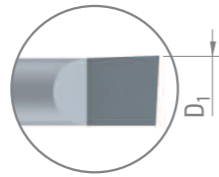
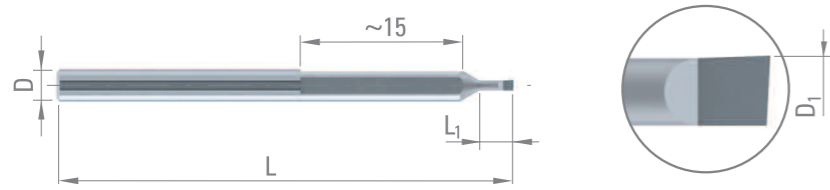
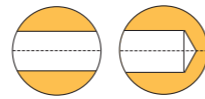
Petit, précis, DIXI

2014

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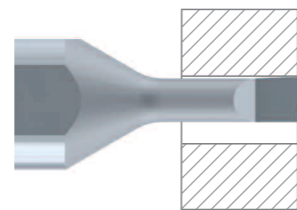
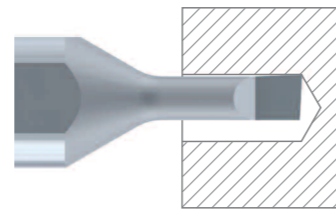
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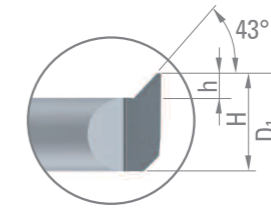
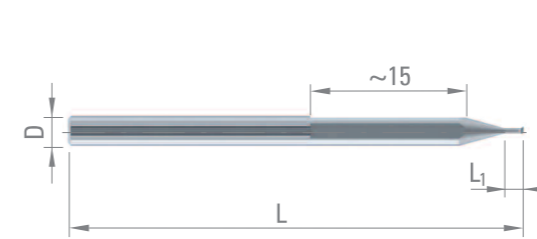
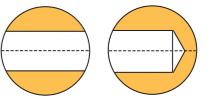
Acier + Pb	Acier > 600MPa	Acier fort. allié	Acier inox aust.	Fontes
Super alliages Ni / Co	Titane, alliage de titane	Alliage Cu Argent Or	Alliage Cu difficile	Alu
Plastique				

D ₁	L ₁	D _{h6}	L	CARBURE
0.30	0.6	3	46	997948
	0.9			997949
	1.2			997950
0.40	0.8	3	46	997951
	1.2			997952
	1.6			997953
0.50	1.0	3	46	997954
	1.5			997955
	2.0			997956
0.60	1.2	3	46	997957
	1.8			997958
	2.4			997959
0.70	1.4	3	46	997960
	2.1			997961
	2.8			997962
0.80	1.6	3	46	997963
	2.4			997964
	3.6			997965
0.90	1.8	3	46	997966
	2.7			997967
	3.6			997968
1.00	2.0	3	46	997969
	3.0			997970
	4.0			997971



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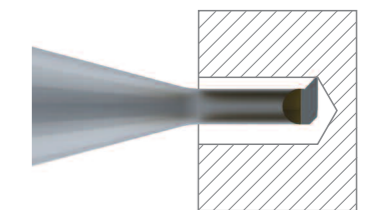
BURINS À ALÉSER ET ANGLER



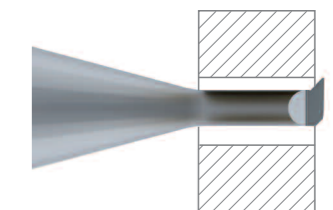
Acier + Pb	Acier > 600MPa	Acier fort. allié	Acier inox aust.	Fontes
Super alliages Ni / Co	Titane, alliage de titane	Alliage Cu Argent Or	Alliage Cu difficile	Alu
Plastique				

D ₁	L ₁	h	H	D _{h6}	L	CARBURE
0.20	0.2	0.04	0.16	3	46	997972
		0.4				997973
0.30	0.3	0.06	0.24	3	46	997974
		0.6				997975
0.40	0.4	0.08	0.32	3	46	997976
		0.8				997977
0.50	0.5	0.10	0.40	3	46	997978
		1.0				997979
0.60	0.6	0.12	0.48	3	46	997980
		1.2				997981
0.70	0.7	0.14	0.56	3	46	997982
		1.4				997983
0.80	0.8	0.16	0.64	3	46	997984
		1.6				997985
0.90	0.9	0.18	0.72	3	46	997986
		1.8				997987
1.00	1.0	0.20	0.80	3	46	997988
		2.0				997989

Alésage trou borgne



Alésage trou passant



Anglage par fonçage ou contournage

